- PRESSING ROTARY OUTER CYLINDER-TYPE SCREW PRESS -



## © ISHIGAKI COMPANY, LTD.

1-1-1, Kyobashi, Chuo-ku, Tokyo 104-0031, Japan
Phone:+81-3-3274-3518 FAX:+81-3-3274-3557
E-mail:spokes@ishigaki.co.jp
http://www.ishigaki.co.jp/english

## PRESSING ROTARY OUTER CYLINDER-TYPE SGREW PRESS

## TC 1 CONTINUOUS PRESSING DEHYDRATION IS A PERMANENT SUBJECT <br> Environmental issue such as global warming and acid rain are important problems that have become part of

 business community's social responsibility.With this responsibility in the mind, the ISGK helps the environment with its compactness efficiency and energy saving. The ISGK Screw Press reduces labor and other costs.


## HIGH-PERFORMANCE SCREW PRESS IS COMPACT, SAVES ENERGY AND HELPS THE ENVIRONMENT

Features


## ISGK

High Performance with Less Power Consumption The motors of boath the Screw Press and its auxiliary devices are
designed to consume less power
 than other machine types.


C Low Price \& Low Running Cost Yeary maintenance and running
cost are owere than those of - Comparison of Yearly Maintenance Cost $\begin{gathered}\text { (at a arate of } 1.5 \% \text { mixed sludge) }\end{gathered}$ other machine. The total cost of our screw press, over the machine's lifetime, is the lowest in the industry.



Easy operation and maintenance with light weight and simple structure
The ISGK Screw Press has simple structure and is lighter in weight than other machine types. Maintenance is simple and easy. It is not necessary to discharge the cake left in the machine at the end of each day's operation, except before a holiday. The press can be stopped and started as it is.
Accordingly, less energy is required to stop and start the Press.

4No noise and vibration is generated
due to due to low rotation speed. The rotation speed of the screw shaft is normally only $0.1 \sim 2 \mathrm{rpm}$. Therefore, no noise and vibration is generated and a good operating environment can be maintained without taking any extra measures.

No filter cloths. Only one polymer is

5required for operation.
Because the screens are made of metal they need to be replaced less frequently This results in easier maintenance.
Sludge is flocculated with one kind polymer, facilitates efficient and stable operation.
It is possible to further reduce cake moisture content and increase capacity by applying the two-liquid method.

Only simple ventilation system is
required due to required due to enclosed structure. 1 Enclosed structure is applied to the filtering and dewatering area, Which allows for the operation with deodrization when simple ventilation system is applied.

Less wastewater is produced because o Less water is required as
compared to other presses since only 5-10 minutes of washing are needed for the press after an operation is completed. Wastewater is diminished because over collected.

Comparison of water volume needed
for operation (ata ate of $1.5 \%$ mixe st sudge)


Easy adjustment of Cake moisture content and treatment volume.
Cake moisture content and treatment volume can be freely adjusted by regulating the screw rotation speed.
This feature is unique to the Screw Press, and it is also useful when cake moisture content must be reduced to a certain level when recycling.

- Reference Sample



Floww Sheet


Application

- Surplus Activated Sludge Treatment Industrial Waste Water Sludge Treatment - Sedimentation Sludge Treatment


## Typical Data

| Sludge Name | Concentration <br> (SS) <br> $(\%)$ (W/N) | Organic <br> Polymer | Dosage Rate <br> (\%) per SS | Cake Moisture <br> Content <br> $(\%)$ per WB | Filtration Rate <br> kg-ds/Hr $\phi 00$ | Business Line |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Floatation Scum | $9 \sim 10$ | Cation | 0.3 | 65 | $60 \sim 75$ | Oils and Fats |
| Plant Waste Water | $4.5 \sim 5.5$ | Cation | 0.7 | 74 | $75 \sim 90$ | Automobiles |
| Coagulated \& Surplus Sludge <br> (Mixed) | $3 \sim 3.5$ | Cation | 0.4 | 75 | $35 \sim 40$ | Industrial <br> Wastes |
| Hog Yard Mixed <br> Sludge | $2 \sim 2.5$ | Cation | 1.8 | 77 | $25 \sim 30$ | Hog Raising |
| Coagulated Sludge | $6 \sim 9$ | Cation | 0.4 | 66 | $30 \sim 40$ | Oils and Fats <br> Polishing |
| Plant Surplus Sludge | $0.7 \sim 1.2$ | Cation | 1.7 | 83 | $13 \sim 20$ | Chemical |
| Raw \& Surplus Sludge <br> (Mixed) | $2.5 \sim 3.0$ | Cation | 0.7 | 73 | $45 \sim 60$ | Sewage |
| Anerobic Digested <br> Sludge | $2 \sim 2.5$ | Cation | 1.5 | 75 | $30 \sim 40$ | Sewage |

Dimension \& Weight

| Model | Screen Diameter (mm) (D) | Dimensions (mm) |  |  | Weight <br> (t) |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | c |  |
| 0205 | 200 | 2,000 | 1,000 | 880 | 0.9 |
| 0305 | 300 | 2,590 | 1,200 | 1,030 | 1.4 |
| 0405 | 400 | 3,380 | 1,360 | 1,150 | 2.2 |
| 0505 | 500 | 4,120 | 1,760 | 1,450 | 4.0 |
| 0605 | 600 | 4,960 | 2,015 | 1,700 | 6.0 |
| 0705 | 700 | 5,490 | 2,130 | 1,890 | 7.5 |
| 0805 | 800 | 6,190 | 2,250 | 2,010 | 9.1 |
| 0905 | 900 | 6,740 | 2,460 | 2,110 | 10.7 |
| 1005 | 1,000 | 7,520 | 2,720 | 2,375 | 13.9 |
| 1105 | 1,100 | 7,975 | 2,960 | 2,480 | 16.3 |
| 1205 | 1,200 | 8,730 | 3,200 | 2,665 | 21.0 |



Note 1) Dimension and Weight in this tab
Note 2) Aluminum Sash is used for cover.

## Packaged Type

Packaged Type saves space and reduces lead time
Feature
Space-Saving OLead Time Reduction.
quipment is compact because the Screw Press is packaged togethe with its auxiliary devices
he operation can be up and running in short time after installation by connecting piping and electric wiring.
Dimensions

|  | A | B | C |
| :---: | :---: | :---: | :---: |
| 0205 | 2,620 | 1,400 | 2,100 |
| 0305 | 3,360 | 1,600 | 2,200 |
| 0405 | 4,300 | 1,930 | 2,300 |
| 0505 | 5,200 | 2,200 | 2,650 |

\$200 Packaged


